



Dart Aerospace Ltd.
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K6A 1K7
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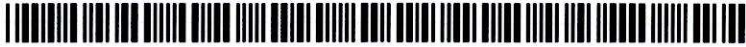
RBW6305G01531-3G
Job Sheet 198006



Part No: RBW6305G01531-3G

Job Qty: 1 pcs

Part Name: AW139 Main Rotor Drive Seal Replacement Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/19/19

Job Tracking No:

Due Date: 9/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17721

Note: DWG RBW6305G01531-3G Rev A IPP Rev A 18.03.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/20/19	9/20/19	0.00	0.07	Small Fab - 1		MCL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	9/20/19	9/20/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/20/19	9/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S238301



Part: RBW6305G01531-3G

Job No: 198006

Serial No/Batch: S238301

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/09/19

DAS
40
9-89

DEC 09 2019

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				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	ML
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	

140 QC 21 - FG	1 pcs	9/20/19	0.00 0.00	QC 21 - FG - 21	DAS	DEC 09 2019
				QC 21 - FG - 70	21	
				QC 21 - SA - 53	9-20	

Part Op 100 - (Small Fab) Pick RBW6305G19631-3G AND RBW6305G19731-3G
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____) Identify and Stock
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6305G19631-3G	Main Rotor Drive Tool 1 (Box 1 Of 2)	1 pcs (1 ea)	100-Small Fab - 1	5239036
RBW6305G19731-3G	Main Rotor Drive Tool 2 (Box 2 Of 2)	1 pcs (1 ea)	100-Small Fab - 1	6238213

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	RBW6305G19631-3G	1	0	0
	RBW6305G19731-3G	1	0	0

Part Specifications

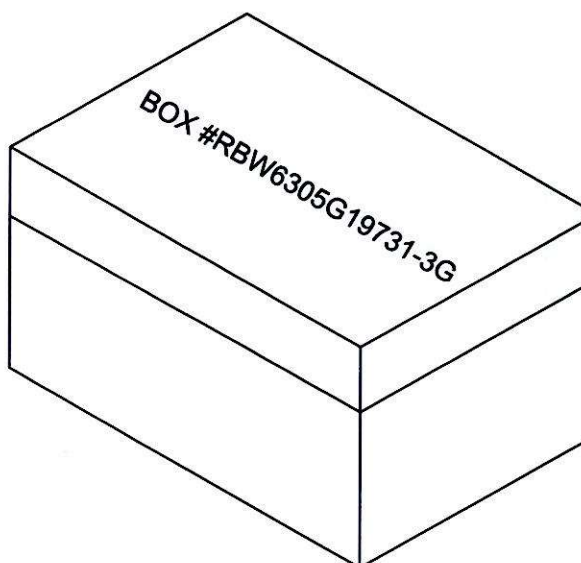
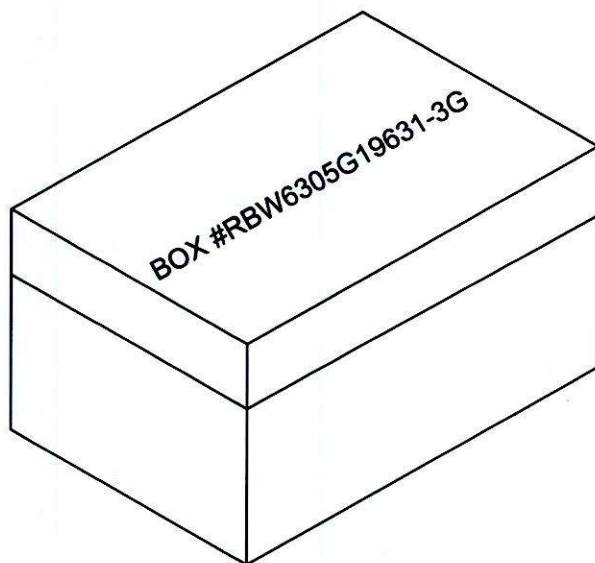
Specifications could not be found.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D B/O DESCRIPTION -1 WAS "MAIN ROTOR DRIVE SEAL REPLACEMENT TOOL KIT" IS "MAIN ROTOR DRIVE TOOL KIT 1" -3 WAS "MAIN ROTOR DRIVE SEAL REPLACEMENT TOOL KIT" IS "MAIN ROTOR DRIVE TOOL KIT 2"	10/30/13	CFS	RJC

**TOOL KIT No.
RBW6305G01531-3G
(INCLUDES TWO BOXES)**



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 198006 MGS
190722

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS
			-1	1	MAIN ROTOR DRIVE TOOL KIT 1		RBW6305G19631-3G
			-3	1	MAIN ROTOR DRIVE TOOL KIT 2		RBW6305G19731-3G
	ASSY #						

RED BARN MACHINE	
TITLE MAIN ROTOR DRIVE SEAL REPLACEMENT TOOL KIT	
DWG NO. RBW6305G01531-3G	REV A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XX ± .005 FRACTIONS ± 1/32 ANGLES ± 5°	
METRIC REF. XXmm ± .1mm	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2-7-11
SHEET 1 of 1	

DRAWN BY: CLOUGH
APPROVED: <i>D. Med</i>
HEAT
TREAT
FINISH
SPEC
USED ON MODEL
AW139

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details: _____					